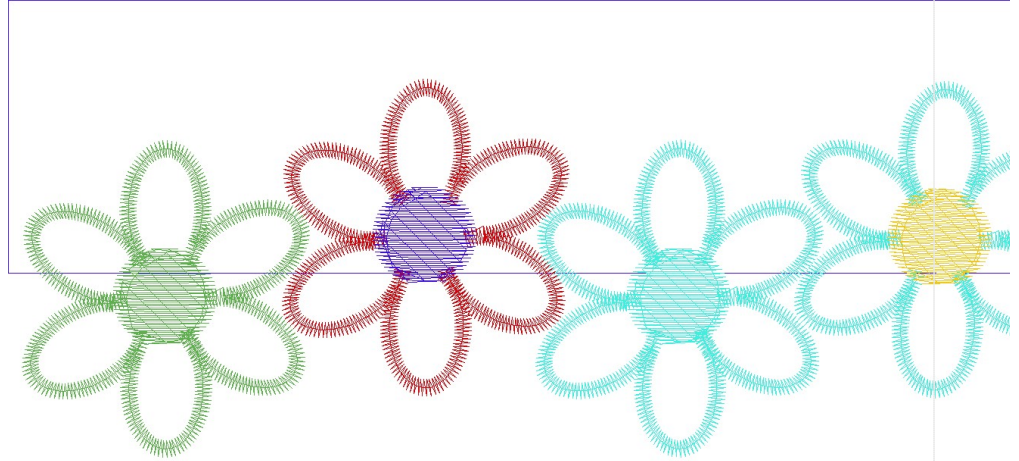
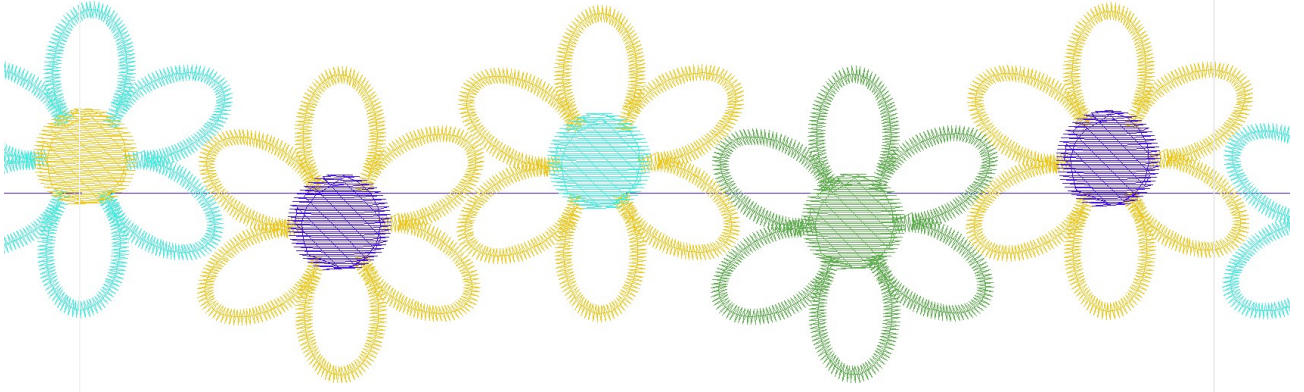
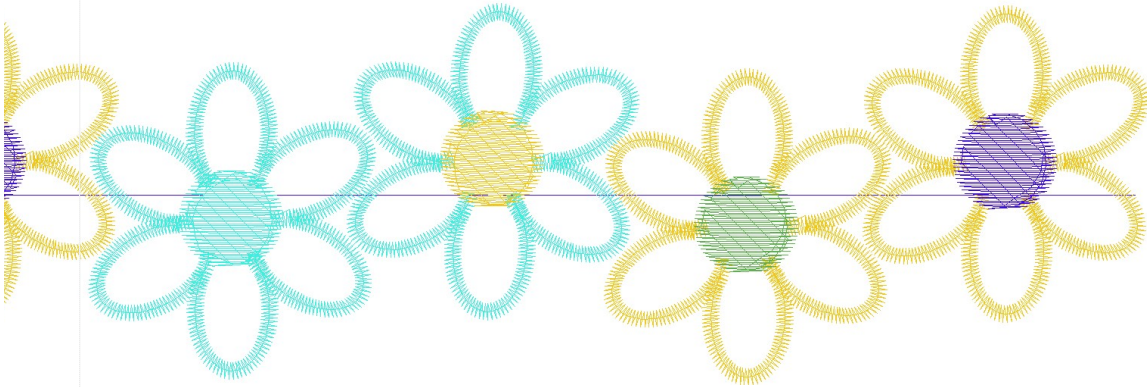



























#1	N1
#2	S
#3	N2
#4	N3
#5	S
#6	S
#7	N1
#8	S
#9	N2
#10	S
#11	N3
#12	N1
#13	S
#14	S
#15	N4
#16	S
#17	N3
#18	S
#19	N1
#20	N2
#21	S
#22	S
#23	N3
#24	S
#25	N1
#26	S
#27	N2
#28	S
#29	N3
#30	S
#31	N1
#32	S
#33	N2
#34	S
#35	N3
#36	N1
#37	S
#38	S
#39	N4
#40	S
#41	N3
#42	S
#43	N2
#44	S
#45	S
#46	N1
#47	N1








































		
#2 Fonksiyon:S İğne:1	#3 Fonksiyon:N2 İğne:2	#5 Fonksiyon:S İğne:3
		
#6 Fonksiyon:S İğne:3	#8 Fonksiyon:S İğne:1	#10 Fonksiyon:S İğne:2
		
#11 Fonksiyon:N3 İğne:3	#13 Fonksiyon:S İğne:1	#14 Fonksiyon:S İğne:1
		
#16 Fonksiyon:S İğne:4	#18 Fonksiyon:S İğne:3	#19 Fonksiyon:N1 İğne:1

- | | | | | |
|-----|---|-----|---------|---------------------|
| #2 |  | S, | İğne:1, | Renk:Ackermann 3110 |
| #3 |  | N2, | İğne:2, | Renk:Ackermann 5531 |
| #5 |  | S, | İğne:3, | Renk:Ackermann 4430 |
| #6 |  | S, | İğne:3, | Renk:Ackermann 0851 |
| #8 |  | S, | İğne:1, | Renk:Ackermann 3110 |
| #10 |  | S, | İğne:2, | Renk:Ackermann 5531 |
| #11 |  | N3, | İğne:3, | Renk:Ackermann 4430 |
| #13 |  | S, | İğne:1, | Renk:Ackermann 3110 |
| #14 |  | S, | İğne:1, | Renk:Ackermann 5531 |
| #16 |  | S, | İğne:4, | Renk:Ackermann 0851 |
| #18 |  | S, | İğne:3, | Renk:Ackermann 4430 |
| #19 |  | N1, | İğne:1, | Renk:Ackermann 3110 |

		
#21 Fonksiyon:S İğne:2	#22 Fonksiyon:S İğne:2	#24 Fonksiyon:S İğne:3
		
#26 Fonksiyon:S İğne:1	#28 Fonksiyon:S İğne:2	#30 Fonksiyon:S İğne:3
		
#32 Fonksiyon:S İğne:1	#34 Fonksiyon:S İğne:2	#35 Fonksiyon:N3 İğne:3
		
#37 Fonksiyon:S İğne:1	#38 Fonksiyon:S İğne:1	#40 Fonksiyon:S İğne:4

- | | | | | |
|-----|---|-----|---------|---------------------|
| #21 |  | S, | İğne:2, | Renk:Ackermann 5531 |
| #22 |  | S, | İğne:2, | Renk:Ackermann 4430 |
| #24 |  | S, | İğne:3, | Renk:Ackermann 4430 |
| #26 |  | S, | İğne:1, | Renk:Ackermann 3110 |
| #28 |  | S, | İğne:2, | Renk:Ackermann 5531 |
| #30 |  | S, | İğne:3, | Renk:Ackermann 4430 |
| #32 |  | S, | İğne:1, | Renk:Ackermann 3110 |
| #34 |  | S, | İğne:2, | Renk:Ackermann 5531 |
| #35 |  | N3, | İğne:3, | Renk:Ackermann 4430 |
| #37 |  | S, | İğne:1, | Renk:Ackermann 3110 |
| #38 |  | S, | İğne:1, | Renk:Ackermann 5531 |
| #40 |  | S, | İğne:4, | Renk:Ackermann 0851 |

		
<p>#42 Fonksiyon:S İğne:3</p>	<p>#44 Fonksiyon:S İğne:2</p>	<p>#45 Fonksiyon:S İğne:2</p>
		
<p>#46 Fonksiyon:N1 İğne:1</p>	<p>#47 Fonksiyon:N1 İğne:1</p>	

- | | | | | |
|-----|---|-----|---------|---------------------|
| #42 |  | S, | İğne:3, | Renk:Ackermann 4430 |
| #44 |  | S, | İğne:2, | Renk:Ackermann 5531 |
| #45 |  | S, | İğne:2, | Renk:Ackermann 4430 |
| #46 |  | N1, | İğne:1, | Renk:Ackermann 3110 |
| #47 |  | N1, | İğne:1, | Renk:Ackermann 3110 |



Desen no :5246.00
Desen Adı :PAPATYALAR /40-60 İPTAL
Müşteri :
Vuruş :17098
Adım boyu :40
Boyut :414,7 x 61,1 mm
İğne :4
Stop :23
Çalışma sırası :1-s-2-3-s-s-1-s-2-s-3-1-s-s-4-s-3-s-1-2
Açıklamalar :

Vuruş Dağılımı

Aralık	Vuruş	Dağılım (Yüzde)
0,0 - 2,0 mm	2606	
2,0 - 4,0 mm	12505	
4,0 - 6,0 mm	1170	
6,0 - 9,0 mm	0	

İğneler_Uzunluklar

Detay No	Fonksiyon	Vuruş	Uzunluk (m)	Renk	İğne Bilgisi
1	Nakışa Başla	5502	14,6		Ackermann 3110
2	İğne 2	5203	12,1		Ackermann 5531
3	İğne 3	5212	12,1		Ackermann 4430
4	İğne 4	443	1,5		Ackermann 0851
5	Toplam uzunluk		40,3		
6	Alt iplik		36,5		